

# FLUSH MODERN VERSATILE

RESIDENCE 7 windows and doors are characterised by elegant clean lines.

A flush aesthetic that is modern and versatile with superior acoustic and thermal properties, as well as offering the latest in security and low maintenance innovations.







R7 IS HERE TO INSPIRE YOU ON CREATE YOUR...

# YOUR JOURNEY TO DREAM CREATE YOUR HOME!

legantly flush sash exterior and Linterior gives R7 its chic modern appearance and versatility to be used in all properties looking for a contemporary edge to their windows and doors. All glass sightlines are perfectly equal providing symmetry for a timeless kerbside appeal. Choose from one of our five glazing beads to fully personalise your internal aesthetic, continue the flush contemporary appearance with square or soften the look with decorative.

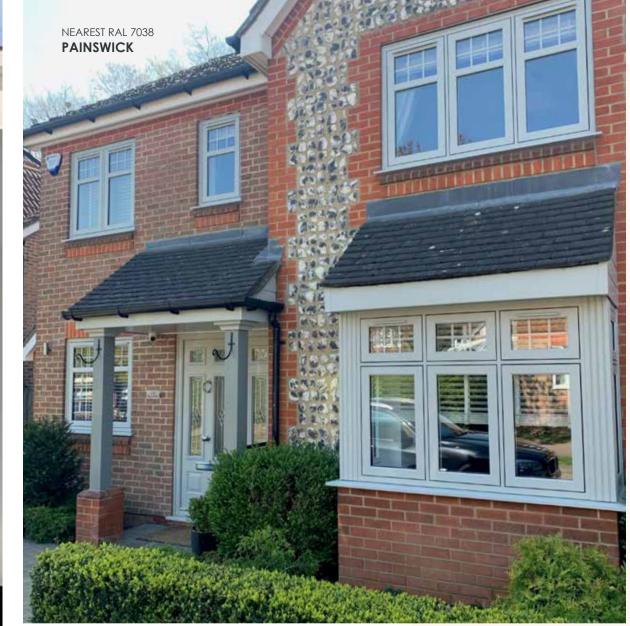
Residence 7's sophisticated seven chamber design and intelligent features perform to the maximum with acoustic and thermal performance.

It's the ideal solution for a wide range of properties, from modern new builds and city apartments to country cottages, period houses, and everything in between, Residence 7 is intended to be the window of your choice.

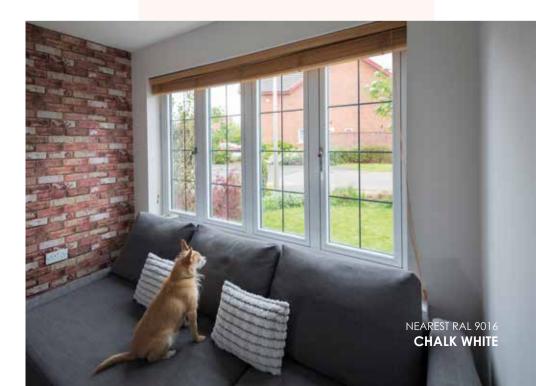
Designed and made in Great Britain, we've built long-lasting partnerships with our network of highly experienced fabricators and installers who are all ready to assist you in your decision making process.







With the sometimes frantic pace of modern living, you need your windows and doors to look their best with the minimum of effort. R7 windows and doors are virtually maintenance free; no painting, sanding or staining required! A simple wipe clean with warm soapy water, so you can spend more time doing the things you love.



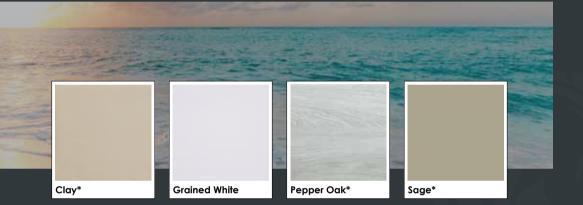
We have created six exciting collections, so you can choose the perfect tone to match your home both externally and internally.

\*Special Order only - additional lead times & surcharge will apply | Minimum order quantities will apply

# COASTAL Colour Collection

**The Coastal Collection** 

brings together restful tones, creating a sense of calm and comfort.



## ELEMENT Colour Collection The Element Collection

these bare finishes are formulated using no foil, the pigment is added to the extrusion for a natural pared back look.

# COTSWOLD Colour Collection

The Cotswold Collection

colours associated with the outdoors, enveloping the countryside.





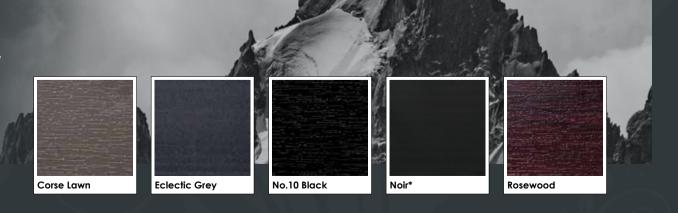
# FOREST Colour Collection

The Forest Collection

combines all the colours and feelings of the forest, whilst replicating the 19th Century unpainted timber window.

# DRAMATIC Colour Collection

The Dramatic Collection don't be afraid to embrace darker hues, to create an impactful, bold design.





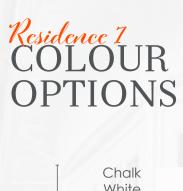
**Chalk White** 

No.38 Grey

# INDUSTRIAL Colour Collection

The Industrial Collection

influenced by modern industrial spaces, they are contemporary, yet timeless.



Inside Colour Options

Chalk White

Matched

White No.38

Grey Vintage

Cream

Cotswold Green

Clotted Cream

Painswick

Outside Colour Options

English Ginger

Golden

Inside Colour Options

Matched

Chalk White



Clay



Grained White

> Pepper Oak



































with all your personalised choices, why not head to the website to find your nearest installer and let your dream home become a reality.



















LOOKING FOR MORE R7 **INSPIRATION? CHECK OUT OUR** PINTEREST BOARD

#### The way you want them to be

Residence 7 windows and doors are finished to perfection, combining a modern flush appearance





NEAREST RAL 1011 IRISH OAK GEORGIAN BAR



NEAREST RAL 9003 **GRAINED WHITE**BAY WINDOW



NEAREST RAL 1002 ENGLISH OAK RADLINGTON CILL



To add the finishing touch to your new windows and doors choose the Radlington Cill, this range is the modern interpretation of timber cills, designed to authentically accompany your Residence windows and doors so you can recreate that stunning look in both a modern or period home. Contemporary and traditional bay windows and orangeries are also easy to create using Residence 7. Choose from delightfully decorative or sleek square corner-posts.

R7 has a complete range to suit multiple bay angles and designs. For further personalisation you can choose to add Georgian bar too. It is so simple to create the perfect solution to complement your home.









**SQUARE** BEAD



**DECORATIVE** BEAD



**STAFF** BEAD

# PERSONALISED

INTERNAL STYLE

Aglazing bead is the part that secures your glass, but it also determines the finished internal aesthetic, which is why R7 is unique. You can choose from three designs, square, decorative or staff; a 28mm decorative, staff or square bead for double glazing, and a 44mm decorative or square bead for triple glazing.

#### MANUFACTURING

# TECHNIQUES

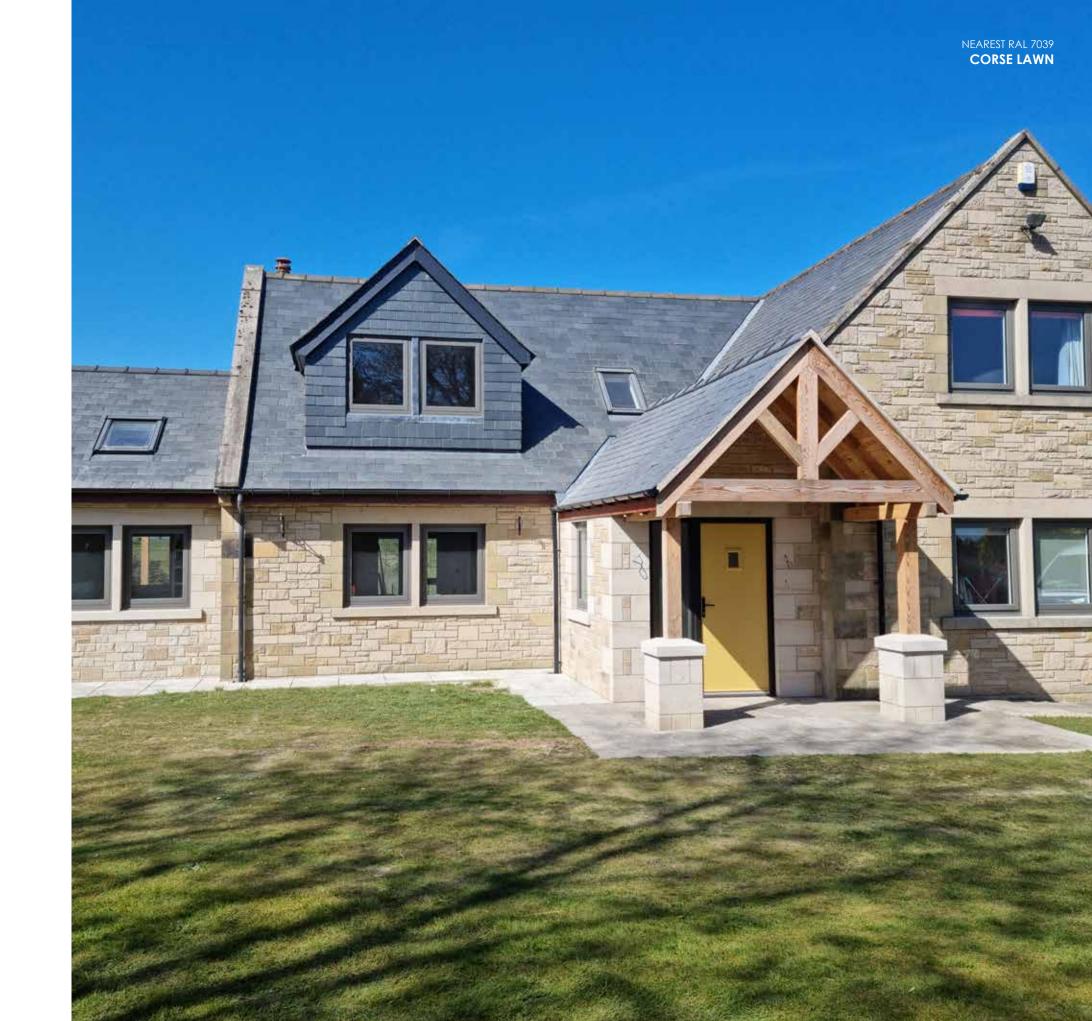






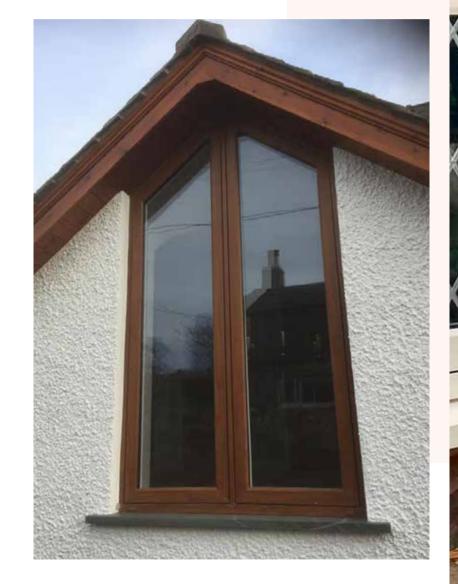
★ mitre weld will fuse the Ajoints together diagonally for a contemporary appearance, or choose the Graf weld for a seamless diagonal weld. The Timberweld® process welds the profiles with a mechanical look to both sides, or MechWeld/ External Timber Look (ETL) gives a diagonal weld to the internal, with a mechanical look to the external. Of course, there's also the traditional mechanical joint which is not welded, but made in a traditional mechanical jointed method, often used in timber joinery.

- 1. Mechanical Joint
- 2. Timber Weld
- 3. Graf Weld
- 4. Mitre Weld



BESPOK SHAPES

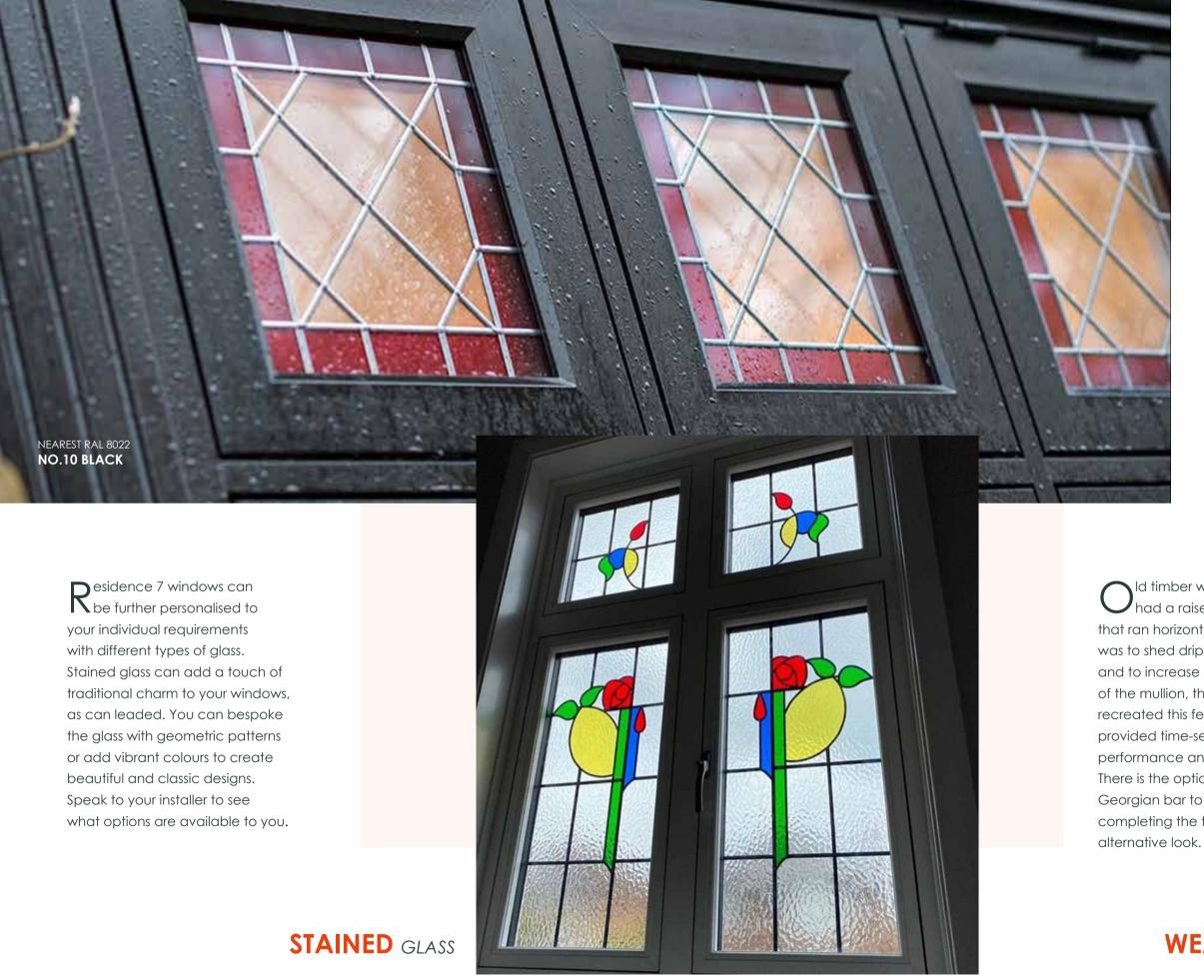
NEAREST RAL 8003 **GOLDEN OAK** 





come homes have unique Shaped windows, which need that bespoke touch. With Residence 7 we can cater for these requirements - we love bespoke shapes.

NEAREST RAL 7016 **ECLECTIC GREY** 



NEAREST RAL 9003 **GRAINED WHITE** GEORGIAN BAR & WEATHERBAR

Id timber windows often had a raised moulding that ran horizontally. Its function was to shed dripping water and to increase the strength of the mullion, that's why we recreated this feature to ensure it provided time-served traditional performance and aesthetics. There is the option to add Georgian bar to all R7 windows, completing the true timber

**WEATHER** BAR





# LOCK & HINGE

RETENTION

Residence 7 boasts superior design details and screw retention reinforcements, locks and hinges are secured firmly into position. Residence 7 is also specifically designed to accommodate the additional weight of triple glazed units, allowing heavy duty hinges to fit and operate perfectly.



EASY-CLEAN

REBATE

Intelligently designed with an 'easy-clean' frame rebate, open your windows or doors and simply wipe clean, no sharp corners or deep grooves attracting dirt. We also have a variety of coloured bases, as an example; choose Eclectic Grey inside and out, you get a dark grey rebate to match! A uniquely clever design, for modern living.







# DESIGNED AND MADE IN BRITAIN

R7 outperforms many other systems with a sophisticated seven chamber design and intelligent features.



Scan the QR Code to find out more about our Residence 7 Collection.

#### ENERGY EFFICIENT GLAZING

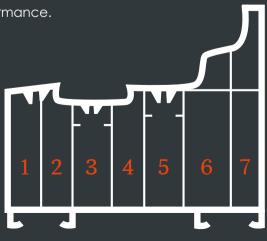
Residence 7 is designed to accommodate 'energy efficient glazing' this term is used to describe double glazing or triple glazing used in modern windows.

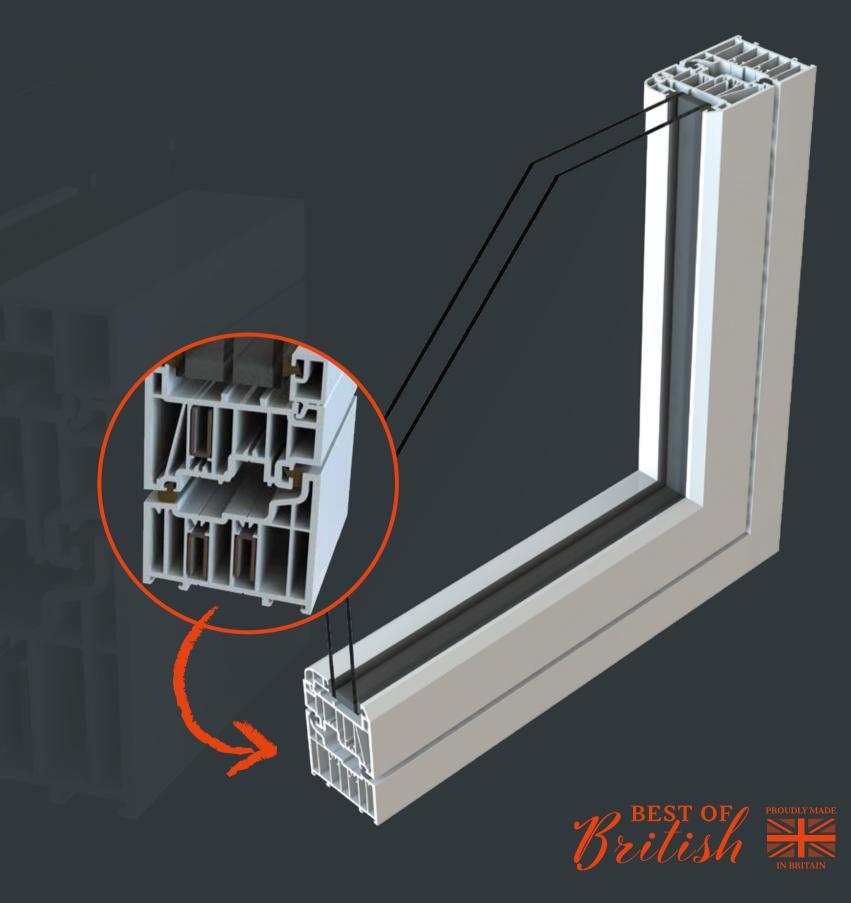
R7 has options for 28mm double glazing or 44mm triple glazing.

The glazing bead is always on the inside which contributes to a higher security performance.

# 7 CHAMBER DESIGN

Residence 7 has been engineered to meet current and anticipated future standards. Other window frames typically offer 3 or 5 chambers and are usually 70mm wide, R7 has 7 chambers and is 75mm wide, resulting in superior thermal, acoustic, strength and security performance.





## BEST OF BOTH WORLDS



# **DESIGNED**

TO LAST



SATIN CHROME





**ROSE GOLD** 





**ANTIQUE BRONZE** 



**POLISHED CHROME** 



**BLACK** 



**GRAPHITE** 



**PEWTER PATINA** 

The Regal Hardware range is available in 9 beautiful, hard-wearing finishes.

ersonalise your Residence Collection windows with a choice of handles and stays, in a range of colour options. Our hardware styles enable you to replace your windows without losing the character appearance, but also gives you the chance to opt for something more modern. The variety of style and colour options will suit your home, whether its contemporary or period.

All handles are key lockable for extra security, with familiar push-button operation and a positive stop 'click-on-close' mechanism for improved ease of use, enhanced mechanical performance and a comprehensive testing programme, ensures your windows are guaranteed to operate smoothly.





# SILVERED OAK DEDICATED DOOR OPTIONS

hy compromise beauty for functionality? The range of doors available through the Residence Collection ensures there's a door for all applications. With two dedicated door sashes; open-out flush and open-in, along with complementary profiles for Engineered Doors. Doors, for all applications, the way they're meant to be.

YOUR





W e understand how the right front door can be the centrepiece for your home aesthetic and truly complement your properties architecture. An Engineered door from The Residence Collection will give you the 'wow' factor you are looking for; no more compromising on standard composite door sizes, make a door that fits your property perfectly. Residence Engineered doors can be used for front, back or side doors! Made to your exact size specifications, either open-in or open-out, with an extensive range of designs, colour option finishes and 28mm or 48mm glazing options, you can design the perfect door for your home.



NEAREST RAL 7016

ECLECTIC GREY

OPEN-IN DOOR

# FIND YOUR PERF

re you looking for a door design that's a little different? Maybe you want contemporary elements to suit your taste or something more traditional that will complement the character of your home? Our range of purposefully designed door sashes allow you that choice, create a door design that will suit any property, regardless of the age or style and accompany your Residence 7 windows perfectly.

French doors can truly transform your home, flooding it with an abundance of natural light, as well as providing easy access to your garden or patio. Whether traditionally styled, contemporary or a character property, Residence 7 can be tailored to make French doors to perfectly complement your home. Available in a wide range of styles and finishes to suit the unique style and character of your home.



DOORS

NEAREST RAL 9016

CHALK WHITE

FRENCH DOORS



# Our Sustainability Promise

#### May 2018 -

A full assessment of all waste streams was conducted. The start of a 2 and a half year programme

#### August 2018

Engaged with a recycling processing equipment supplier and identified a requirement for

- A compactor for
- our aluminium swarf.

  Mill size baler for cardboard waste.
- 50 kg baler for our LDPE film waste.

#### December 2018

Working with Penfold Plastics our head waste and <1m profile lengths are recycled - no longer going to landfill!

#### Tanuary 2019

The above machines were delivered and put to use. Polyprop, ABS and Acetal waste start to be recycled.

RESIDENCE

#### What is next for our sustainability journey?

We are working towards our goal to be carbon neutral by 2025.

February 2021

Achieved Zero-landfill mark

#### March 2021

Our first electric

Electric Charging points to be installed

February 2021

Moved our waste collection to Archer Recycling, who transport all waste to Javelin Park to be incinerated, and this was the final step.

ACHIEVED ZERO-LANDFILL MARK

2019 in General

All waste is segregated in to specific waste bins, baled/compacted and removed from site using various waste vendors.

November 2020 -

A further compactor was ordered to help with the compacting of waste.

#### Still to come

We have plans to offset our carbon emissions, use 100% renewable energy

#### Greener Than You Realise

VCu is greener than you realise. It's an insulating material, keeping you cosy in the winter and cool in the summer, contributing to lower energy bills and carbon emissions. R7 can achieve a Window Energy Rating (WER) of A++ and a U-value of 0.8W/m<sup>2</sup>K which is Passive House standard so it's future proof too. All our windows and doors can be fully recycled and actually include a recycled material section within them. As for maintenance, there's very little, no toxic paints, primers, preservatives or fungicides to keep your windows looking fresh!





Client Gallery

@lucy.brooker.countrylife

@c.s\_coastal

Stunning transformation of a 1970's home with Painswick Residence 7 windows #residencecollection.

@apple\_and\_oak\_ltd

@our\_home\_by\_the\_ seaside @the\_tippers\_at\_home

@harpendenwindows

The R7 Grained White windows really are in full bloom on this beautiful house in Welwyn Garden City.

JOHO in #J

#Residence7 #ResidenceCollection

@our\_bay\_tree\_house

@cottageonthebrow

@nottingham\_window\_company

R7 flush casement windows installed in Nottingham, in beautiful Corse Lawn.

LOOKING
FOR MORE
INSPIRATION?
VISIT OUR
INSTAGRAM PAGE





### Kirkby Lonsdale Window Company

Email: info@kirkbylonsdalewindows.co.uk

Unit 3, Tractor Yard, Capernwray, Carnforth, Lancashire, LA6 1AD